

Alliana Active Quick Setup Guide

Note 23 UK power adaptors have been shipped to you seperately Locate these and fit to each chair

1 Seperate the two middle cartons from rest of delivery.

The container has 23 cartons inside.

Those on the top level are on their sides and so only have their cell sections installed.

After removing the top micro pallets and an adequate number of the top cartons, you will have access to the centre row of upright cartons. The front two cartons have double strapping indicating that they also contain the extra parts to complete assembly of the remaining chairs.







Set Aside Extra Parts for the Chairs Packed on the Upper Level

The two double strapped cartons also contain the Batteries, Battery Cradles, Battery Bags and Control Unit Modules











3 Completing a Chair - Fully Assembled

All the chairs packed upright on the lower level are fully assembled. The only task remaining is to reconnect the battery terminals as these were disconnected for shipping. We recommend you do not activate the inverter until ready for sale and you need to power up the unit. Charge a system for 1 day prior to sale to ensure good battery performance.

4 Completing a Chair - Partially Assembled

All the chairs packed on their sides above the lower chairs are only partially assembled. To assemble correctly - follow the following procedures - if in doubt, inspect a fully assembled chair for reference.

1. Install the battery support bracket - lift leg section and place bracket underneath as shown.





5 Place battery into the bracket

Place battery into battery bag with terminals facing to front of chair towards the zip side Insert battery under the SIDE of chair chassis and then up into the battery bracket as shown.













6 Install Control Bag behind the Chair

These new model chairs have upgraded handles and gas struts. As a result, the control bag hangs down lower than the original model. Note position on finished chairs. Note also that the air hoses go behind the side straps and chassis cross struts underneath.













7 Summary of design Improvements from original Chair

- 1. Upgraded ergonomic control handles
- 2. Upgraded stronger gas struts and mounts.
- 3. Improved chassis design for greater weight balance
- 4. Redesigned battery chassis for a more forward position and weight profile

